

2020 Top Metal Builders By Tonnage

Rank	Company Name/Location	Year Founded	2019 Tonnage	2018 Tonnage	% Change Tonnage	2019 Square Footage	Affiliated Manufacturer
1	Span Construction & Engineering Inc., Madera, Calif.	1980	26,708.8	23,893.0	11.8%	7,857,838	Butler Manufacturing
2	Keller Inc., Kaukauna, Wis.	1960	13,951.0	11,021.0	26.6%	1,661,199	American Buildings Co.
3	Steel Worx Solutions LLC, Groveland, Fla.	2005	12,980.0	10,640.0	22.0%	2,123,380	
4	Crossland Construction Co. Inc., Columbus, Kan.	1977	8,919.0	7,420.0	20.2%	2,304,747	
5	Precision Erection Co. Inc., Russell Springs, Ky.	1991	8,644.0	6,862.0	26.0%	2,161,053	Various
6	Baker Builders LLC, Frederick, Colo.	2013	6,534.8	4,048.6	61.4%	1,693,480	Varco Pruden Buildings
7	Fast Track Erectors LLC, Georgetown, Texas	2010	5,225.0	N/A	N/A	522,510	American Buildings Co.
8	Superior Metal Services, Boerne, Texas	1996	4,858.0	5,195.0	-6.5%	1,313,191	
9	Big D Builders Inc., Meridian, Idaho	1996	4,543.0	3,122.0	45.5%	1,840,546	Nucor Building Systems, Behlen Manufacturing Co.
10	S&S Structures Inc., Blandon, Pa.	1986	3,680.0	1,560.0	135.9%	950,000	Nucor Building Systems
11	Steel Vision Construction Inc., Rigby, Idaho	2001	3,254.7	2,088.2	55.9%	896,083	Nucor Building Systems, Behlen Manufacturing Co.
12	Dunn Building Co. LLC, Birmingham, Ala.	1878	3,234.0	4,714.0	-31.4%	485,395	Varco Pruden Buildings
13	Image Building Systems, Phoenix, Ariz.	2009	3,070.0	2,039.0	50.6%	797,607	Star Building Systems, CBC Steel Buildings, Behlen Manufacturing Co.
14	Hansen-Rice Inc., Nampa, Idaho	1983	2,773.0	11,856.0	-76.6%	595,182	GEM Buildings, Varco Pruden Buildings
15	Rudolph Libbe Inc., Walbridge, Ohio	1955	2,754.0	1,100.0	150.4%	491,885	Varco Pruden Buildings
16	Arizona Corporate Builders LLC, Tempe, Ariz.	2005	2,634.0	1,148.0	129.4%	549,969	Nucor Building Systems, Star Building Systems, Behlen Manufacturing Co.
17	Pullman Power LLC, Kansas City, Mo.	1902	2,500.0	500.0	400.0%	300,000	Butler Manufacturing
18	Steelcan Building Systems Ltd., Oshawa, Ontario, Canada	2018	2,461.2	N/A	N/A	319,159	American Buildings Co., Varco Pruden Buildings
19	Steelsmith Inc., Pittsburgh, Pa.	2007	2,445.0	3,104.0	-21.2%	556,072	Nucor Building Systems, American Buildings Co., Corle Building Systems
20	Design Systems Builders Inc., Nashville, Tenn.	1976	2,394.0	N/A	N/A	1,700,000	Butler Manufacturing
21	Quality Erectors & Construction Co. Inc., Benicia, Calif.	1982	2,216.0	996.0	122.5%	403,000	
22	US Metal Builders Inc., Pleasant Hill, Iowa	2018	2,176.0	1,475.0	47.5%	442,444	American Buildings Co.
23	Scenic Ridge Co., Gordonville, Pa.	1989	1,976.7	1,047.7	88.7%	471,476	Metallic Building Co., Corle Building Systems
24	Seacon LLC, Issaquah, Wash.	1976	1,967.0	1,882.3	4.5%	319,264	Nucor Building Systems, GEM Building Systems, Metallic Building Co.
25	Jensen Builders Ltd., Fort Dodge, Iowa	1983	1,949.0	1,564.0	24.6%	500,950	Chief Buildings
26	J&M Steel Solutions Inc., Lehi, Utah	2004	1,819.3	1,620.0	12.3%	492,318	Nucor Building Systems, Metallic Building Co.
27	Septagon Construction Co. Inc., Sedalia, Mo.	1980	1,750.0	1,140.0	53.5%	N/A	Butler Manufacturing
28	Russell P. LeFrois Builder Inc., Henrietta, N.Y.	1947	1,718.0	1,950.0	-11.9%	924,600	Butler Manufacturing
29	JH Kelly LLC, Longview, Wash.	1923	1,608.8	1,443.5	11.5%	260,480	
30	Force Construction Co. Inc., Columbus, Ind.	1946	1,603.0	661.0	142.5%	270,747	Butler Manufacturing
31	5H Construction, Bend, Ore.	2015	1,580.0	1,950.0	-19.0%	395,000	American Buildings Co.
32	The Fleming Construction Group, Tulsa, Okla.	1946	1,508.0	1,240.0	21.6%	445,000	Butler Manufacturing
33	Brett Construction Co., Lexington, Ky.	1987	1,488.0	2,274.0	-34.6%	400,103	Nucor Building Systems, Varco Pruden Buildings
34	Buildings By Design LLC, Brush, Colo.	2004	1,430.0	1,980.0	-27.8%	290,396	Chief Buildings
35	Lichtefeld Inc., Louisville, Ky.	1918	1,405.0	919.0	52.9%	N/A	Butler Manufacturing
36	Heath Steel, Fort Collins, Colo.	2008	1,396.0	2,127.0	-34.4%	206,706	Chief Buildings
37	Ultimate Steel Erection Inc., Rexburg, Idaho	2001	1,392.0	1,634.0	-14.8%	304,064	Nucor Building Systems, Metallic Building Co.
38	Harrell Construction Co. Inc., Jacksonville, Fla.	1977	1,365.0	1,450	-5.9%	250,000	Varco Pruden Buildings
39	JBS Contracting Inc., Mt. Pleasant, Mich.	1993	1,342.0	826.0	62.5%	395,896	Nucor Building Systems, Chief Buildings, Inland Buildings, Metallic Building Co., Schulte Buildings
40	J&F Construction & Development Inc., Bucyrus, Ohio	1977	1,325.0	1,025.0	29.3%	155,700	Butler Manufacturing
41	H&H Structural Contracting Inc., Fairfield, Ohio	1986	1,249.0	998.0	25.2%	N/A	A&S Building Systems
42	North Valley Building Systems Inc., Chico, Calif.	1972	1,247.0	1,231.0	1.3%	N/A	Butler Manufacturing
43	Roncelli Inc., Sterling Heights, Mich.	1966	1,242.0	547.0	127.1%	520,000	Nucor Building Systems
44	CHG Building Systems Inc., Renton, Wash.	1988	1,241.0	1,092.0	13.6%	363,145	Varco Pruden Buildings
45	PDS Engineering & Construction Inc., Bloomfield, Conn.	1965	1,240.0	2,267.0	-45.3%	259,471	
46	Epic Construction, Kieler, Wis.	2002	1,180.0	1,040.0	13.5%	336,013	Nucor Building Systems, Varco Pruden Buildings
47	Dublin Building Systems, Dublin, Ohio	1969	1,168.0	1,520.0	-23.2%	374,977	Varco Pruden Buildings
48	Wallace and Smith, Bakersfield, Calif.	1950	1,164.0	130.0	795.4%	268,472	CBC Steel Buildings
49	Clouse Construction Corp., New Riegel, Ohio	1975	1,143.0	2,280.0	-49.9%	282,321	Butler Manufacturing
50	Greystone Construction Co., Shakopee, Minn.	1987	1,122.7	649.2	72.9%	244,889	Nucor Building Systems, Behlen Manufacturing Co.

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51	Lock Steel Building Co., Carrollton, Mo.	1946	1,114.0	404.0	175.7%	424,063	Varco Pruden Buildings
52	K2 Construction Inc., Boise, Idaho	1980	1,036.0	N/A	N/A	N/A	Butler Manufacturing
53	Ahrens Companies, Lake Park, Fla.	1992	997.0	1004.0	-0.7%	210,654	Mesco Building Solutions
54	Long Construction Management, Lexington, Ky.	2003	984.0	N/A	N/A	255,500	Butler Manufacturing
55	Pioneer Construction, Grand Rapids, Mich.	1933	967.0	257.0	276.3%	200,481	Varco Pruden Buildings
56	Keystone Steel Structures, Honey Brook, Pa.	2001	932.6	272.9	241.7%	479,022	A&S Building Systems
57	Tedesco Construction Services Inc., Lewiston, N.Y.	2006	932.0	1,297.0	-28.1%	133,024	Nucor Building Systems, Varco Pruden Buildings
58	Empire Building Construction, Sioux Falls, S.D.	1983	930.1	275.1	238.1%	262,287	Varco Pruden Buildings
59	Dutton & Garfield Inc., Hampstead, N.H.	1970	915.0	8.9	10180.9%	69,000	Butler Manufacturing
60	Redhawk Metal Buildings LLC, Richfield, Wis.	2016	905.0	892.0	1.5%	240,711	Nucor Building Systems
61	Beaver Constructors Inc., Canton, Ohio	2011	904.0	N/A	N/A	231,233	Varco Pruden Buildings
62	Design Builders and Contractors, Eau Claire, Wis.	2007	884.4	2,106.6	-58.0%	205,192	Nucor Building Systems, NCI Building Systems
63	a.j. Veneklasen Inc., Grand Rapids, Mich.	1976	876.0	2,578.0	-66.0%	320,896	Varco Pruden Buildings, Kirby Building Systems
64	Interface Manufacturing, Paso Robles, Calif.	1987	869.0	18.0	4727.8%	225,751	CBC Steel Buildings
65	Nuway Construction, Goshen, Ind.	1975	867.6	655.8	32.3%	337,705	Nucor Building Systems
66	James Ware Construction Inc., Sturgis, Mich.	1974	855.0	360.0	137.5%	193,097	Butler Manufacturing
67	A.B. Systems Inc., Rochester, Minn.	1972	829.0	330.0	151.2%	226,240	Varco Pruden Buildings
68	Ferguson Construction Co., Sidney, Ohio	1920	811.0	1,734.0	-53.2%	210,000	Nucor Building Systems
69	Campbell Construction Inc., Wooster, Ohio	1953	798.0	529.0	50.9%	242,048	Butler Manufacturing
70	Industrial Building Systems, Milford, Conn.	1997	793.0	798.0	-0.6%	161,006	Varco Pruden Buildings
71	Racanelli Construction, Melville, N.Y.	1988	774.0	N/A	N/A	N/A	Butler Manufacturing
72	Toneman Development Corp., Lancaster, Calif.		765.0	N/A	N/A	161,264	CBC Steel Buildings
73	Schuh Construction, Seymour, Wis.	1976	755.0	N/A	N/A	N/A	Butler Manufacturing
74	Ayars & Ayars Inc., Lincoln, Neb.	1985	753.0	983.0	-23.4%	712,240	Butler Manufacturing
75	Patco Construction Inc., Sanford, Maine	1987	723.0	584.0	23.8%	143,309	Varco Pruden Buildings
76	EPOC Construction Inc., Newport News, Va.	2001	700.0	386.0	81.3%	289,959	Varco Pruden Buildings
77	Northwest Builders Inc., Rice Lake, Wis.	1970	675.5	570.0	18.5%	109,721	Butler Manufacturing
78	E&L Construction Group Inc., Flint, Mich.	1953	671.0	305.0	120.0%	174,355	Varco Pruden Buildings
79	Schwisow Construction Inc., Lincoln, Neb.	1985	666.0	333.0	100.0%	168,395	Varco Pruden Buildings
80	Miedema Metal Building Systems Inc., Hudsonville, Mich.	1972	645.0	820.0	-21.3%	220,400	Metallic Building Co., Kirby Building Systems
81	Wright Construction Western Inc., Saskatoon, Saskatchewan, Canada	1905	623.0	N/A	N/A	290,000	Butler Manufacturing
82	NuAge Builders LLC, Sioux Falls, S.D.	2018	617.2	656.8	-6.0%	155,067	Varco Pruden Buildings
83	Bel-Con Design Builders Ltd., Belleville, Ontario, Canada	1973	615.0	122.4	402.4%	146,800	Butler Manufacturing
84	Pre-Con Builders Ltd., Oak Bluff, Manitoba, Canada	1986	612.0	N/A	N/A	185,438	Butler Manufacturing
85	M-MIG Construction Inc., Atwater, Calif.	2005	610.7	377.5	61.8%	124,640	Metallic Building Co., CBC Steel Buildings, NCI Building Systems
86	Kessel Construction Inc., Bradford, Pa.	1978	605.0	814.0	-25.7%	90,987	Butler Manufacturing
87	Riedel-Wilks Building Structures Inc., Huntington, W.Va.	1978	602.0	961.0	-37.4%	285,225	Varco Pruden Buildings, Parkline Inc.
88	Howard Immel Inc., Green Bay, Wis.	1961	596.0	N/A	N/A	240,000	Butler Manufacturing
89	FED Corp., Gladwin, Mich.	1980	595.1	762.4	-21.9%	156,311	Nucor Building Systems
90	Kaiser- Martin Group, Temple, Pa.	1979	586.0	636.6	-8.0%	169	Nucor Building Systems
91	Hudson Brothers Construction Co., Greenville, N.C.	1995	584.0	N/A	N/A	157,000	Butler Manufacturing
92	Link Construction Group, Bellefontaine, Ohio	1997	568.8	380.2	49.6%	206,886	Nucor Building Systems
93	WS Construction Management LLC, Sioux Falls, S.D.	2008	562.0	591.0	-4.9%	135,151	American Buildings Co.
94	Guardian Construction Management Services Inc., Murrysville, Pa.	1973	507.0	392.0	29.3%	86,052	Butler Manufacturing
95	M & F Litteken Co., Wichita Falls, Texas	1912	505.0	1,025.0	-50.7%	135,950	Varco Pruden Buildings
96	Joseph Construction Co. Inc., Knoxville, Tenn.	1972	493.0	N/A	N/A	N/A	Butler Manufacturing
97	Construction Management Inc., Winchester, Va.	1976	491.0	264.0	86.0%	101,804	Butler Manufacturing
98	BMB Inc., Gretna, Va.	1985	486.0	696.0	-30.2%	N/A	Nucor Building Systems
99	NW Steel Design LLC, Silver Creek, Wash.		480.0	681.0	-29.5%	110,472	CBC Steel Buildings
100	Harman Construction Inc., Harrisonburg, Va.	1971	468.0	725.0	-35.4%	72,000	Butler Manufacturing